Comparison of drift potentials between air induction and conventional nozzles

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Air Induction Nozzles



Previous comparison of air induction and conventional nozzles:

Tip numbers from catalog but not nozzle orifice size

Consequences:

Not fair comparison Higher pressure Higher price

Objective

spray drift reduction potential and other spray characteristics of air induction nozzles could be achieved by conventional hydraulic nozzles with the same orifice size operated at reduced pressure (or same orifice size and flow rate)

Materials and Methods



Dimensions of nozzle orifices

| Nozzle Group | Nozzle Type | Orifice Length (mm) | Orifice Width (mm) | Orifice Area (mm²) |
|-----------------|-----------------|---------------------------|--------------------------|--------------------------|
| Small | AI 110015 | 2.33 | 0.58 | 1.13 |
| Small | XR 11004 | 2.31 | 0.60 | 1.18 |
| Medium | AI 11003 | 3.03 | 0.83 | 2.09 |
| Medium | XR 11008 | 3.23 | 88.0 | 2.31 |
| Large | <u>AI 11008</u> | 4.59 | 1.46 | 5.33 |
| Large | XR 11015 | 4.41 | 1.21 | 4.28 |

Operating pressure and flow rate

| Nozzle Group | Nozzle Type | Pressure (psi) | Flow Rate (gal/m) |
|-----------------|----------------|-------------------|----------------------|
| Small | AI 110015 | 100 | 0.25 |
| Small | XR 11004 | 15 | 0.25 |
| Medium | AI 11003 | 85 | 0.45 |
| Medium | XR 11008 | 11 | 0.45 |
| Large | AI 11008 | 120 | 1.25 |
| Large | XR 11015 | 27 | 1.25 |

Experiments

Droplet size and velocity

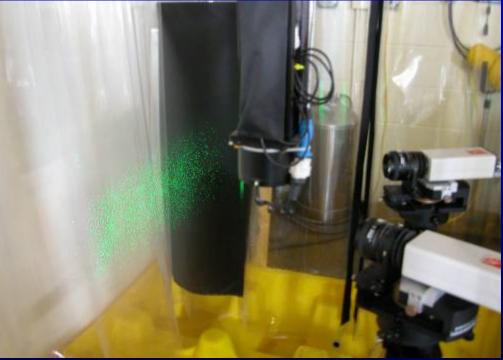
Spray pattern width

spray coverage

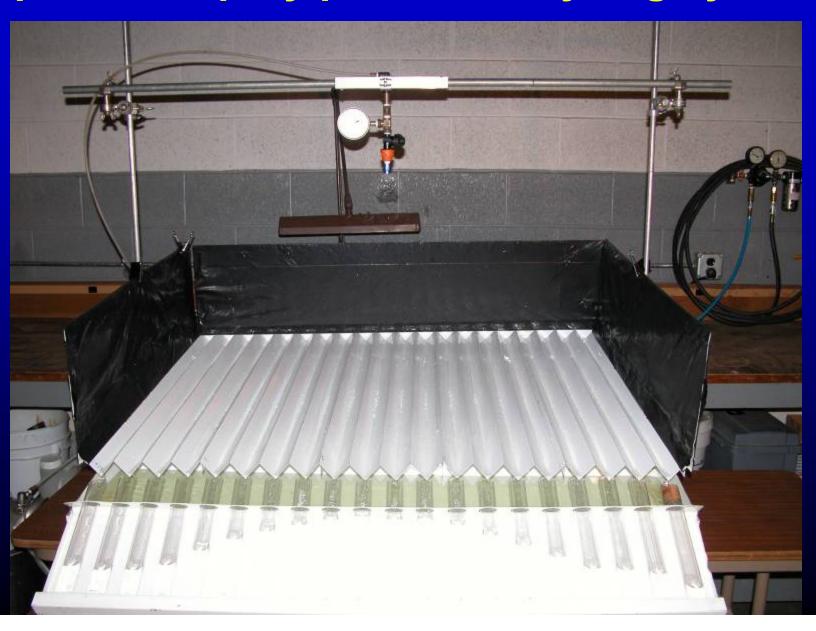
Airborne and ground deposits

Droplet sizes and velocities were measured with a laser imaging system





The spray pattern width was measured with a portable spray pattern analyzing system



Spray coverage on water sensitive papers



Ground and airborne spray deposits were measured in a wind tunnel at two wind velocities (2.5 and 5 m/s)



Results

Droplet sizes, velocities and spray pattern widths for large, medium and small nozzle groups

| Nozzle group | Nozzle type | D _{V0.5} (μm) | % < 200μm | Average droplet velocity (m/s) | Pattern width ^[y] (cm) |
|-----------------|----------------|---------------------------|--------------|--------------------------------|---|
| Small | AI-110015 | 263e | 33.9f | 4.1f | 122 |
| Small | XR-11004 | 254e | 35.0f | 4.2f | 116 |
| Medium | AI-11003 | 319c | 27.5e | 5.9e | 122 |
| Medium | XR11008 | 353d | 18.1d | 4.5d | 112 |
| Large | AI-11008 | 401a ^[z] | 21.3c | 7.7b | 120 |
| Large | XR-11015 | 417a | 18.4b | 6.6a | 124 |

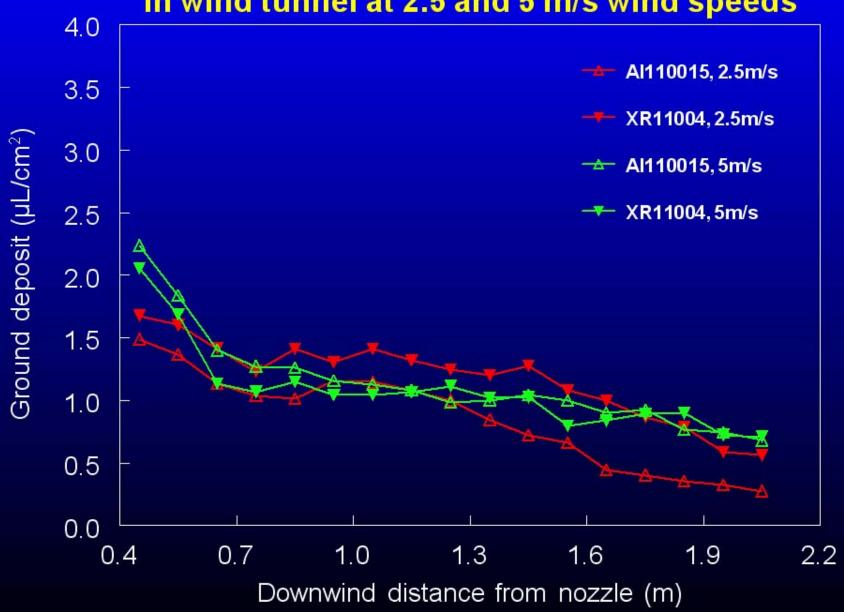
[y] Pattern width represents 99% volume range [z] Values in the same column fallowed by the same letter are not significantly different at the 0.05 level

Percent of spray coverage on WSP at 50 cm and 70 cm below the Al and XR nozzles tested in greenhouse

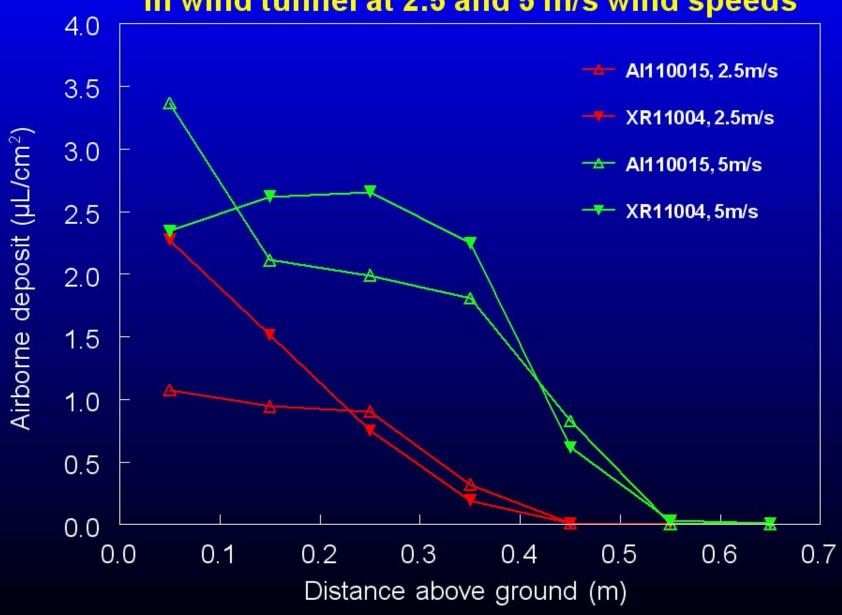
| Nozzle | Nozzle | Spray co | Spray coverage (%) | | |
|--------|-----------|------------|--------------------|--|--|
| Group | Type | 50 cm | 70 cm | | |
| Small | AI-110015 | 14.9 (1.9) | 14.0 (2.1) | | |
| Small | XR-11004 | 22.7 (1.5) | 20.1 (3.0) | | |
| Medium | AI-11003 | 29.0 (3.0) | 20.9 (3.6) | | |
| Medium | XR11008 | 29.4 (2.7) | 21.7 (3.4) | | |
| Large | AI-11008 | >70 | >70 | | |
| Large | XR-11015 | >70 | >70 | | |

Standard deviations are given in parentheses

Ground deposits from small nozzle group in wind tunnel at 2.5 and 5 m/s wind speeds



Airborne deposits from small nozzle group in wind tunnel at 2.5 and 5 m/s wind speeds

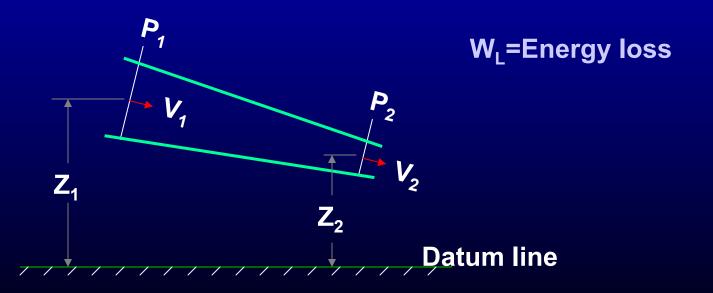


Discussion

Bernoulli's equation

(Rule of conservation of hydraulic energy)

$$\frac{P_1}{\rho} + g Z_1 + \frac{V_1^2}{2} = \frac{P_2}{\rho} + g Z_2 + \frac{V_2^2}{2} + W_L$$



ΔP=Pressure on boom



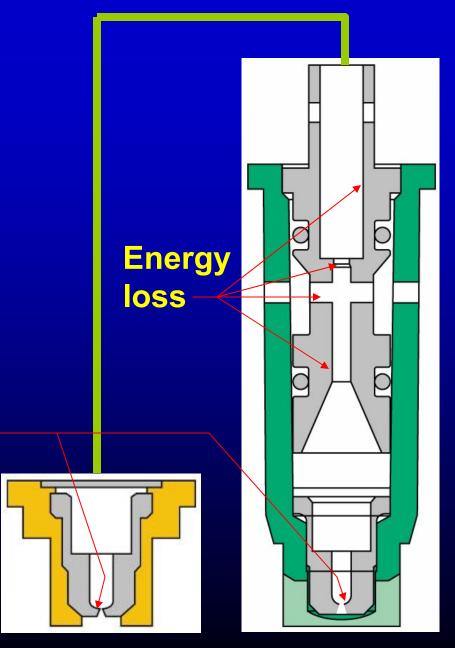


 $Q=\pi d^2V/4$

$$Q = Cd^2 \sqrt{P}$$

Q = nozzle flow rate

P = Pressure on nozzle orifice

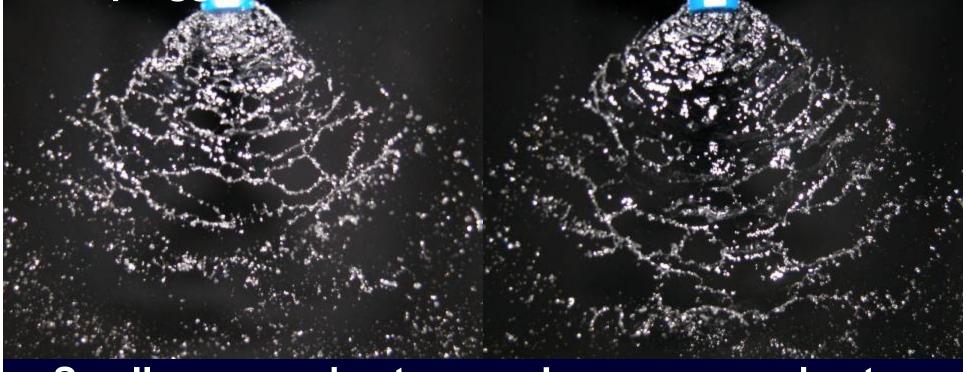




The assumption that droplets from Al nozzles contain air bubbles does not follow engineering principles

Unplugged air holes

Plugged air holes

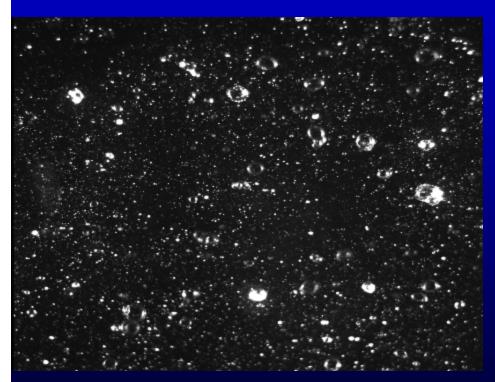


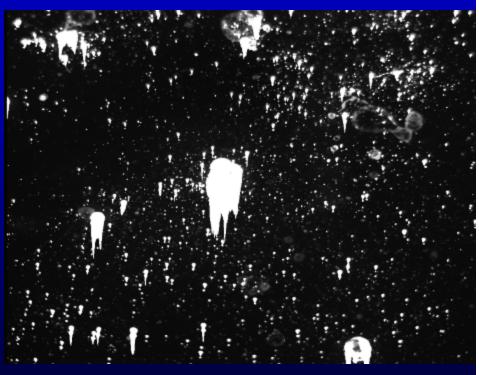
Smaller spray sheet

Larger spray sheet

XR 11004

AI 110015





Conclusions

Drift reduction potentials and spray characteristics of Al nozzles could be achieved by conventional nozzles with the same orifice sizes at reduced pressures.

With the same tip number (or same nominal capacity), Al nozzles had at least twice orifice area of XR nozzles.

Because pesticide spray practice is already complicated, the many types of nozzles are unnecessary and have further confused applicators. The number of nozzle types can and should be reduced for pesticide spray applications.

Also, there are many ways to minimize drift potentials, but applicators aren't aware that they exist. To solve this problem, increased funding for extension education will ensure applicators are properly trained.

Questions?

Thank you!